

Garant
DNMG 150404, Type: HB7020


Order data

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|--------------|---------------|
| Order number | 250767 HB7020 |
| GTIN | 4045197949080 |
| Item class | 21G |

Description

DNMG 150404 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

| | |
|--------------------------------------|------------------------------------|
| Main application | P |
| Cutting speed v_c main application | 120 - 350 m/min |
| Grade | HB7020 |
| Tool material | Carbide |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Cutting depth a_p | 0.5 - 5 mm |
| Corner radius | 0.4 mm |

| | |
|---------------------------|------------------------------|
| Feed f | 0.2 - 0.5 mm/rev. |
| Cutting conditions | slightly interrupted |
| Chip breaker | SM |
| ISO code indexable insert | DNMG 150404 |
| Number of changes/inserts | 4 |
| Tolerance | M |
| Type of product | Indexable insert for turning |